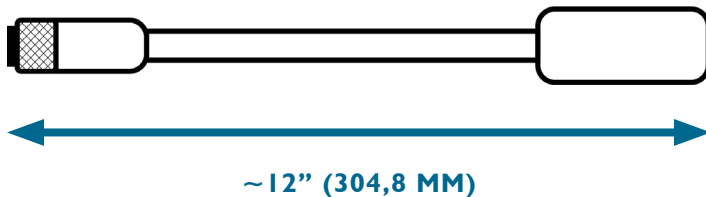




**LYNX™ SEQUENCE  
MODULES ID7-M-SEQ,  
ID7-S-SEQ, &  
ID7-D-SEQ TESTER  
ID7-TESTER**

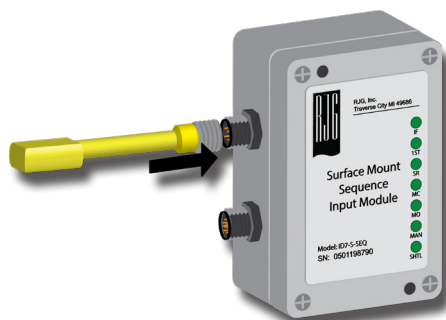
**PRODUCT DIMENSIONS**

**CABLE LENGTH**

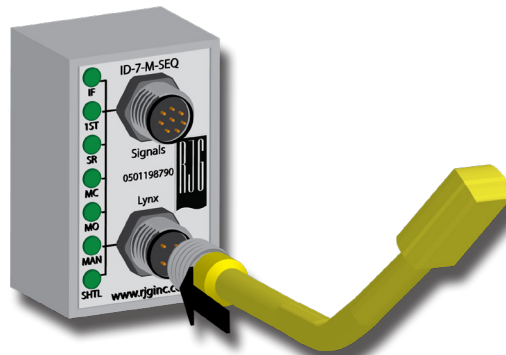


**INSTALLATION AND USE**

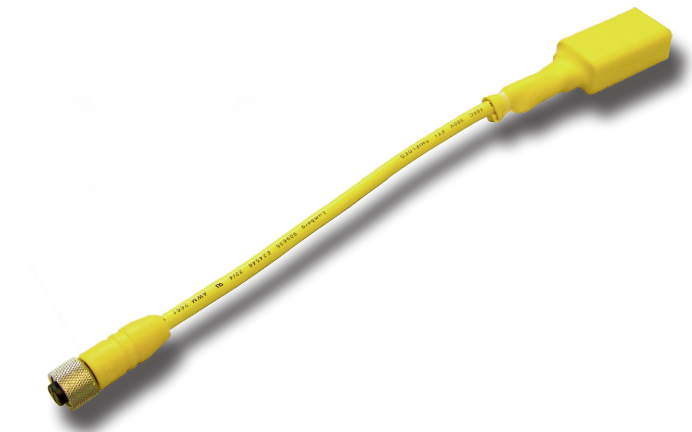
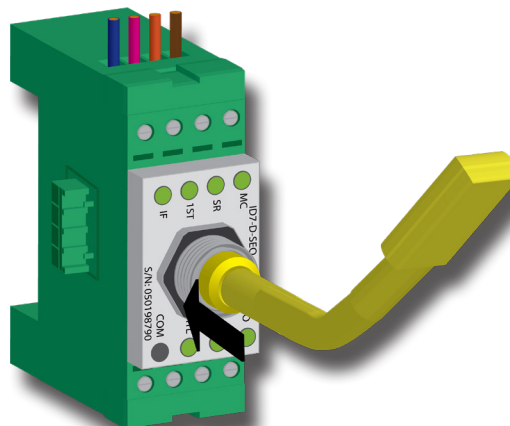
**LYNX CONNECTOR TO ID7-S-SEQ**



**LYNX CONNECTOR ID7-M-SEQ**



**LYNX CONNECTOR TO ID7-D-SEQ**



The ID7-Tester is designed to test RJG, Inc. ID7-M-SEQ, ID7-S-SEQ, and ID7-D-SEQ Lynx™ Sequence Modules for proper wiring before to connection to an eDART®.

**TECHNICAL SPECIFICATIONS**

The ID7-Tester is a low noise, PVC-coated, shielded cable with attached power supply (9 V battery).

**CABLE DATA**

Bending Radius		10 X DIA
Diameter	0.190"	7,8 mm
Max Temp	176 °F	80 °C

**CABLE CONNECTOR**

Lynx Sequence Module Connection	4-Pin Straight Female Lynx Connector
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† Product contains no user-serviceable parts.

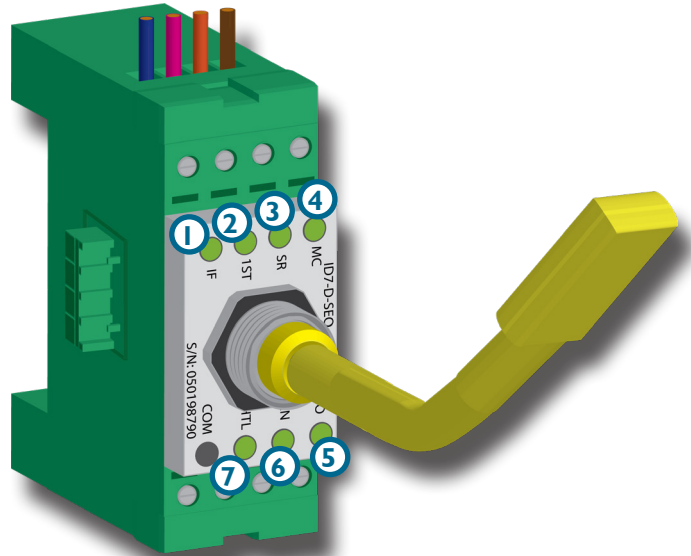
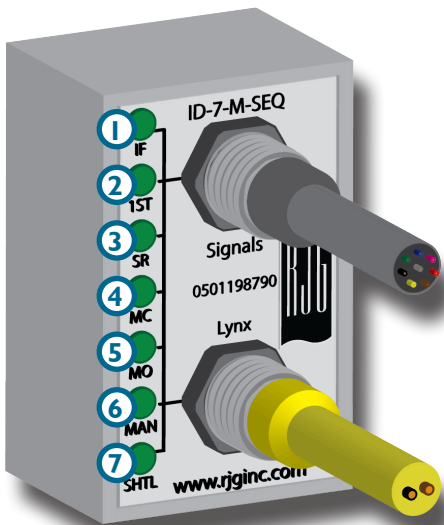
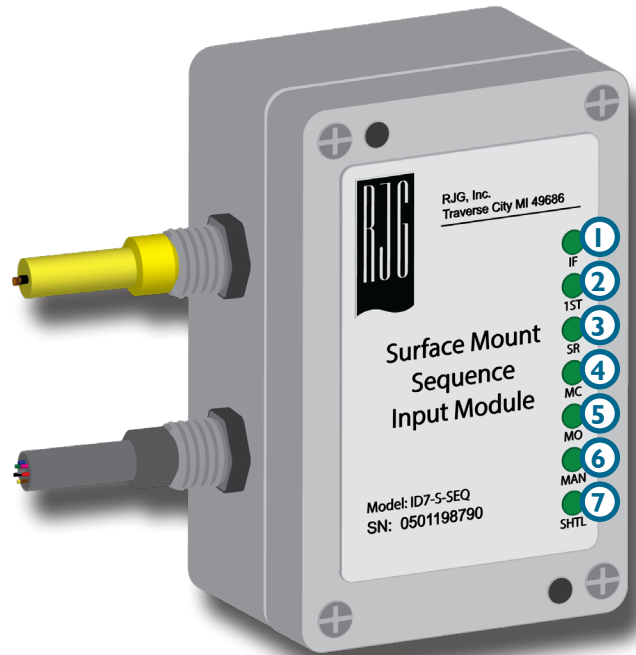
## INSTALLATION & USE (CONTINUED)

## LYNX SEQUENCE MODULES

Wire the Lynx Sequence Module to the molding machine, then perform the following instructions to test the wired machine signals.

1. Disconnect ID7-M-SEQ/ID7-S-SEQ/ID7-D-SEQ from all other modules.
2. Install ID7-Tester connection on ID7-M-SEQ/ID7-S-SEQ/ID7-D-SEQ Lynx port.
3. Set the molding machine to the machine states listed, and verify that the corresponding sequence light is illuminated.

1	Injection Forward	IF
2	First Stage	IST
3	Screw Run	SR
4	Mold Closed	MC
5	Mold Opening	MO
6	Manual	MAN
7	Shuttle	SHTL



## COMPATIBLE RJG, INC. PRODUCTS

### LYNX SEQUENCE MODULE

### MOUNTING

### MINIMUM TRIGGER V

ID7-M-SEQ	Shielded, DIN Rail	24 V DC
ID7-S-SEQ	Surface Mount	24 V DC
ID7-D-SEQ	DIN Rail	24 V DC